



Dart Aerospace Ltd.
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D4364-043**Job Sheet 199960****Part No:** D4364-043**Job Qty:** 4 pcs**Part Name:** Run-on Landing Wearplate Aft**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 9/5/19**Job Tracking No:****Due Date:** 9/19/19**Created By:** Jennifer Renwick**Type:** SOLD**Description:**

Note: DWG REV C IPP REV:A 11.04.11 NEW ISSUE DD VERF:EC IPP REV:B 14.04.22 DWG B DD VERF:JLM IPP
REV:C 15.10.16 PER DWG REV.C1 DD VERF:JLM IPP REV:D 16.06.17 DWG.C DD VERF:JLM

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
150	Large Fab - Welded Assy-1	4 pcs	9/19/19	9/19/19	0.00	10.26	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MV Sept 12/19
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
160	QC 9	4 pcs	9/19/19	9/19/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		KL
							QC 9 - 9		
170	QC 5	4 pcs	9/19/19	9/19/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		



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Container No: S213100**Part:** D4364 - 043**Job No:** 199960**Serial No/Batch:** S213100**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 08/12/19

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					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	13
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
180	Small Fab - 2 - B4B	4 pcs	9/19/19	0.00 0.51	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	AB 19-9-12
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
190	QC 5	4 pcs	9/19/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	SEP 17 2019
					QC 5 - 61	
					QC 5 - 81	
						DAS 40 9-88
200	Packaging 3-1 - Stock - B4B	4 pcs	9/19/19	0.00 0.00	Packaging 3 - 1 - B4B	FP-007 M 19-9-12
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	

				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	SEP 17 2019
210 QC 21 - SA	4 pcs	9/19/19	0.00 0.00	QC 21 - SA - 21	SEP 17 2019
				QC 21 - SA - 70	SEP 17 2019
				QC 21 - SA - 53	SEP 17 2019

Part Op 150 - (Weld per dwg A/R S.S. rod Batch: M101576)
 Descriptions: 160 - (QC9- Inspect visual per QSI004- Fusion Welds)
 170 - (QC5- Inspect part completeness to step on W/O)
 190 - (QC5- Inspect part completeness to step on W/O)
 200 - (Identify as per dwg & Stock Location: _____)
 210 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4364-3	Plate	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	P129284 / F153120
D4365-043	Bar Weldment	4 pcs (1 ea)	150-Large Fab - Welded Assy-1	2- B151580 / S212281-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
150-Large Fab - Welded Assy-1	D4364-3	4	4	0
	D4365-043	4	2	0

Part Specifications	
Specifications could not be found.	

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